

Auto News

ACMA



WINNERS OF THE QUALITY CIRCLE COMPETITION 2009-10

NATIONAL WINNERS

| <u>Position</u> | <u>Name of QC Team</u> | <u>Company Name</u> |
|-----------------|------------------------|---------------------------|
| First | Diamond | Tata Yazaki Autocomp Ltd. |
| Second | Agni | Sundaram-Clayton Ltd. |
| Third | Lakshay | Minda Corporation Ltd. |

REGIONAL WINNERS

NORTHERN REGION

| | | |
|--------|---------|-----------------------------|
| First | Surya | The Supreme Industries Ltd. |
| Second | Lakshay | Minda Corporation Ltd. |
| Third | Vijeta | Mindarika Pvt. Ltd. |

SOUTHERN REGION

| | | |
|--------|---------|------------------------|
| First | Agni | Sundaram-Clayton Ltd. |
| Second | Winstar | WABCO-TVS (India) Ltd. |
| Third | Synergy | Lucas-TVS Ltd. |

WESTERN REGION

| | | |
|--------|---------|-----------------------------|
| First | Bharari | Badve Engineering Ltd. |
| Second | Diamond | Tata Yazaki Autocomp Ltd. |
| Third | Lakshya | Varroc Engineering Pvt Ltd. |

The ACMA Quality Circle Competitions

The 5th National QC Competition was successfully organized on 7th August, 2010, in New Delhi, in which Regional Winners contested for the 1st, 2nd and 3rd Positions. An eminent jury, comprising experts from major OEMs, adjudged the presentations made by nine QC Teams.

Mr. Rajiv Gandhi, Chief General Manager - Casting & Engine Plants, Maruti Suzuki India Ltd., graced the occasion as Chief Guest and distributed the trophies to the winning teams.

Winners of the 5th National QC Competition are :

Winner

"Diamond" Quality Circle from Tata Yazaki Autocomp Ltd., Pune

The company manufactures Wiring Harness for four Wheelers & Commercial Vehicles. Quality problem selected by the team was "To reduce Bonder rejections in the Wiring Harness supplied to Honda Siel Cars India Ltd."

The team has systematically used 7 QC Tools to find the root cause.

Various counter-measures taken have resulted in reduction of process rejection by 89%. Also the Rejection Rework Time has been reduced from 784 minutes to 84 minutes. This has also resulted into a cost saving of Rs. 1.15 Lakhs per year.



"Diamond" QC Team Members

| | | | |
|--------------------|-------------|---------------------|-------------|
| Mr. Shripad Joshi | Line Leader | Mr. Chetan Vaishnav | Team Member |
| Mr. Sunny Gaikwad | Team Member | Mr. Navnat Kanchan | Team Member |
| Ms. Chatali Kapase | Team Member | | |

1st Runner Up

"Agni" Quality Circle from Sundaram-Clayton Ltd.

The company manufactures Crank Case, Cylinder Heads, Cover Variator and Housing Clutch for various automobiles. The Quality problem selected by the team was "To reduce blowhole rejection of Tata Nano cylinder head".

Efforts of the team finally brought reduction in rejections by 75% and also helped the organization to achieve timely delivery to the customer.



"Agni" QC Team Members

| | | | |
|-------------------|-------------|------------------------|-------------|
| Mr. B Velu | Team Member | Mr. M Kathiravan | Team Member |
| Mr. T Sureshkumar | Team Member | Mr. S Dhakshinamoorthy | Team Member |
| Mr. A Thinenkumar | Team Member | | |

To recognise the outstanding contribution of the Associates, the QC Circle Team who won the First Position in the National QC Competition is invited to the ACMA Annual Session for collecting the Trophy from the Chief Guest.

2nd Runner Up

"Lakshay" Quality Circle from Minda Corporation Ltd.

The company is engaged in manufacturing of Electronic & Mechanical Security Systems, Window Regulator, Plastic Interiors, Die Casting, Door Handles and Surface Treated Parts.

The target of the team was "To reduce the internal rejection in Lockset from 3851 PPM to Zero PPM. After applying the various tools, the QC team's efforts could finally reduce the PPM to "Zero" apart from increasing the productivity. The total cost saving achieved by the company is Rs. 85 thousand.



"Lakshay" QC Team Members

| | | | |
|--------------------|-------------|------------|-------------|
| Ms. Shalini Thapa | Leader | Ms. Kiran | Team Member |
| Mr. Jitender Yadav | Coordinator | Ms. Rekha | Team Member |
| Ms. Sarita | Team Member | Ms. Kavita | Team Member |

Chief Guest



Mr. Rajiv Gandhi
Chief General Manager
(Casting & Engine Plants)
Maruti Suzuki India Ltd.

The Jury



Mr. P. K. Aggarwal
DGM – Quality Assurance
Maruti Suzuki India Ltd.



Mr. Baskaran Jayaraman
General Manager (TQC)
TVS Motor Company Ltd.



Mr. S. E. Vinayagam
Head
Low Cost Automation Division
Tata Motors Ltd.

Regional Award Winners

Northern Region

Surya

The Supreme Industries Ltd.

Western Region

Bharari

Badve Engineering Ltd.

Southern Region

Agni

Sundaram-Clayton Ltd.

**Surya
Team**



**NR- "Surya" Team from
The Supreme Industries Ltd.**



**WR -"Bharari" Team from
Badve Engineering Ltd.**



**SR - "Agni" Team from
Sundaram Clayton Ltd.**



**Bharari
Team**



**Agni
Team**

